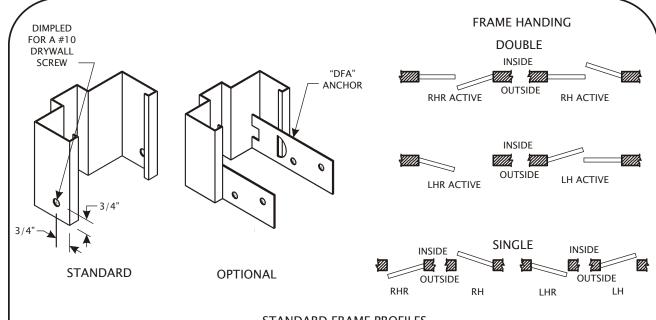
DJ SERIES STANDARD STEEL DRYWALL FRAMES

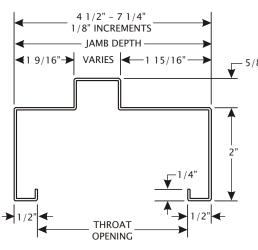
SPECIFICATIONS MESKER STANDARD STEEL DRYWALL FRAMES

- 1. Frames shall be manufactured by Mesker Door Incorporated and designated as FDJ416 (16 GA) for 1 3/4" doors, and as FDJ816 (16GA) for 1 3/8" doors.
- 2. Frames shall be fabricated from cold rolled or A60 galvannealed steel as called for on plans.
- 3. Frames shall be knocked down construction. Frames shall be furnished with two (2) adjustable jamb lock mechanisms. Two (2) dimpled holes at the base of each jamb to stabilize the frame at installation.
- 4. Frames for 1 3/4" doors shall be prepared for 4 1/2" x 4 1/2" standard or heavy weight template hinges and ANSI 115.1 universal strike.
- 5. Frames for 1 3/8" doors shall be prepared for 3 1/2" x 3 1/2" standard weight template hinges and ANSI 115.3 cylindrical strike.
- 6. Frames shall be adequately reinforced for all hardware.
- 7. Frames shall be furnished with rubber mutes, three per strike jamb.
- 8. Frames shall receive 1 coat of baked-on rust inhibitive gray primer.
- 9. For installation instructions see DS-202-5.

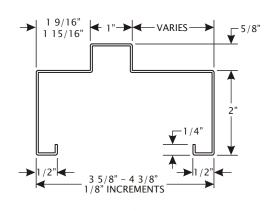


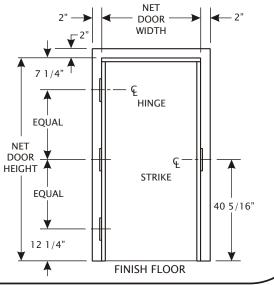


STANDARD FRAME PROFILES

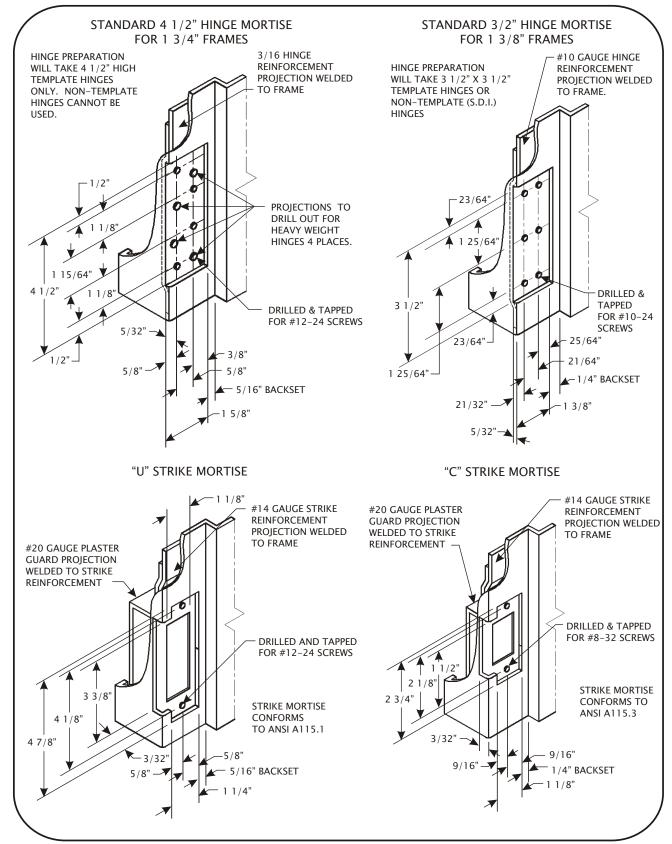


STANDARD SIZES				
MENSIONS	FRAME DII	FINISHED OPENING		FINISHED
THROAT	JAMB	WIDTH		OPENING
OPENING	DEPTH	DOUBLE	SINGLE	HEIGHT
		4'-0"	2'-0"	
		4'-8"	2'-4"	
		5'-0"	2'-6"	6'-8"
4 5/8"	5 5/8"	5'-4"	2'-8"	7'-0"
4 7/8"	5 7/8"	6'-0"	3'-0"	7'-2"
		6'-8"	3'-4"	
		7'-0"	3'-6"	
			3'-8"	
			4'-0"	
	· '	5'-4" 6'-0" 6'-8"	2'-8" 3'-0" 3'-4" 3'-6" 3'-8"	7'-0"

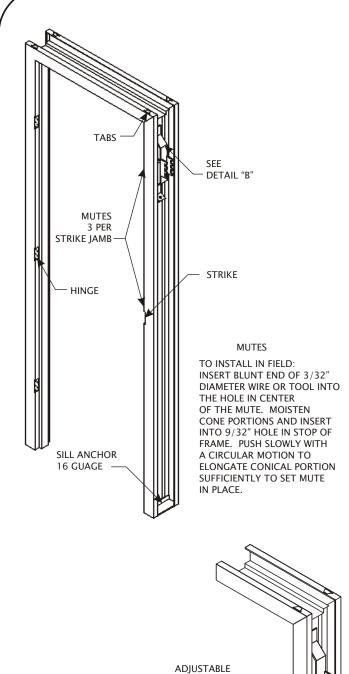












JAMB LOCK (LOCATED AT THE TOP OF EACH JAMB)

> **DETAIL "B"** ADJUSTABLE JAMB LOCK

GENERAL INFORMATION

STRIKE PREPARATION - Frames are prepared for 4 7/8" high universal strike (ANSI 115.1) specify "U" and 2 3/4" high cylindrical strike (ANSI 115.3) specify "C".

HINGE PREPARATIONS - Frames for 1 3/4" doors are prepared for 4 1/2" x 4 1/2" standard weight template hinges 1 1/2" pair on doors up to 7'2" in height. 2 pair on 7'10" and 8'0".

Frames for 1 3/8" doors are prepared for 3 1/2" x 3 1/2" standard weight template hinges. 1 pair on 6'8" doors and 1 1/2" pair on 7'0" and 7'2" doors.

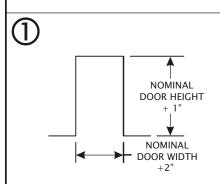
ANCHORS - The Mesker DJ Series Drywall Frame is stabilized with two (2) adjustable jamb locks, located near the top of each jamb. There are two (2) sill anchors available. The stocked frame has the faces dimpled for a #10 drywall screw. The "DFA" anchor can be provided as an extra cost option.

MUTES - Each frame is furnished with rubber mutes. Three per strike jamb.

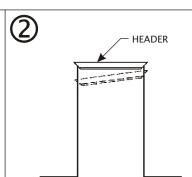
ROUGH OPENING DIMENSIONS - Add to door opening dimensions: 1 7/8" to width and 1 1/2" to height, i.e. for a 3068 door frame, the rough opening is $377/8 \times 811/2$ ".



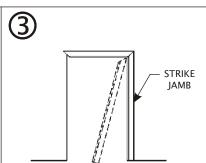
SERIES FDJ416 DRYWALL FRAME **INSTALLATION**



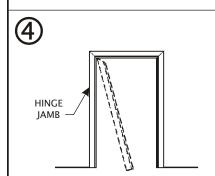
ADD TO DOOR OPENING DIMENSIONS: 2" TO WIDTH AND 1" TO HEIGHT. FOR A 3068 DOOR FRAME, THE ROUGH OPENING IS 38" X 81".



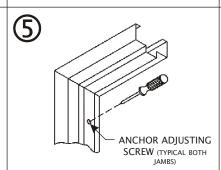
INSTALL HEADER INTO POSITION APPROX. 1" FROM TOP AND IN THE CENTER OF THE ROUGH OPENING.



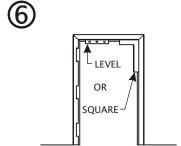
INSTALL STRIKE JAMB BY SLIDING OVER WALL AT TOP AND ENGAGING CORNER REINFORCING INTO HEADER. PIVOT JAMB INTO PLACE.



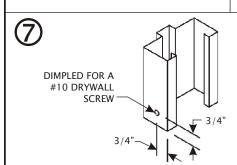
REPEAT STEP #3 WITH HINGE JAMB. PULL HEADER DOWN TIGHTLY ONTO IAMBS. LOCK HEADER AND JAMB TOGETHER BY BENDING OVER EXPOSED TABS.



TURN ADJUSTING SCREWS IN BOTH JAMBS COUNTERCLOCKWISE UNTIL ANCHOR IS RESTING AGAINST THE WALL.

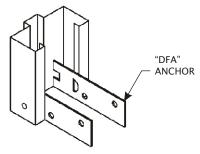


IF FEASIBLE, HANG DOOR NOW AND ADJUST FRAME ON WALL TO ALLOW PROPER DOOR/FRAME CLEARANCES OR PLUMB FRAME WITH CARPENTER SQUARE AND/OR LEVEL. (ADJUST HEADER LEVELNESS BY SHIMMING UNDER JAMBS.)



CHECK DOOR OPENING DIMENSION AT BASE OF FRAME (SAME DIMENSION AS BETWEEN IAMBS AT HEADER.) SECURE JAMBS WITH DRYWALL SCREW (NOT FURNISHED) THROUGH PUNCHED HOLE AT BASE OF FRAME. BE SURE TO ATTACH SCREWS ON EACH SIDE OF JAMBS (4 PLACES.)





CHECK DOOR OPENING DIMENSION AT BASE OF FRAME (SAME DIMENSION AS BETWEEN JAMBS AT HEADER.) SECURE JAMBS WITH DRYWALL SCREWS (NOT FURNISHED) THROUGH SILL ANCHOR. (NOTE: SPECIFY ON YOUR ORDER IF THIS METHOD OF ATTACHMENT IS REQUIRED.)

