

APPLYING PAINT TO STEEL DOORS

Door Preparation

Remove all dirt, dust and greasy marks from the surface of the door or sidelite using a clean, dry cloth and a mineral spirit such as acetone, Varsol, MEK solvent, etc. Rinse well and allow to dry completely before applying the paint.

Paint

Steel doors in Series N300, N600, N700 and N900 can be painted.

Here is the procedure to follow:

- Use very fine sandpaper (280-320) to sand the surface to be painted
- Wash down with a mild detergent solution to remove all traces of dust left from the sanding process
- For the exterior surface, use a high quality exterior 100% acrylic water-based paint
- Allow to dry in accordance with the manufacturer's recommendations - 2 to 4 hours
- Apply a second coat as needed for the application
- Apply a primer coat if recommended in the manufacturer's painting instructions
- For the interior surface, use a high quality interior 100% acrylic water-based paint and follow the same instructions as for the exterior surface.

Novatech doorglass frames also receive a treatment that allows them to be painted. We recommend that you mask off the glass close to the frame prior to painting.

ATTENTION: Paint must always be applied in accordance with the paint manufacturer's recommendations.
